UNITED STATES MARINE CORPS STATEMENT OF WORK (SOW) FOR

M60A1 TANK CHASSIS,

TRANSPORTING FOR BRIDGE,

ARMORED VEHICLE LAUNCHED, (AVLB)

SCISSORING TYPE

NSN 5420-00-889-2020

SOW-03-833-3-08940A-2/1

17 JANUARY 2001

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STATEMENT OF WORK (SOW)

Inspect Repair Only As Necessary (IROAN) Program
M60A1 Tank Chassis,
Transporting for Bridge,
Armored Vehicle Launched, (AVLB)
Scissoring Type
NSN 5420-00-889-2020

1.0 <u>Scope</u>. This Statement of Work (SOW), along with Depot Maintenance Work Requirements (DMWR's), listed Military Standards, Government Documents and Publications, incorporated into this SOW, establishes and sets forth tasks and identifies the work efforts that shall be performed by the Contractor (for the purpose of this SOW, Contractor is defined as the commercial or government entity performing the (IROAN)) in the effort of the M60A1 Tank Chassis, Transporting for the Bridge, Armored Vehicle Launched, (AVLB). These documents contain requirements to restore the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB) to Condition Code "A." Condition Code A is defined as "servicable/issuable without qualification, new, used, repaired or reconditioned material which is serviceable and issuable to all customers without limitation or restriction, including material with more than 6 months shelf-life remaining."

- 1.1 <u>Background</u>. IROAN is defined as "That maintenance technique which determines the minimum repairs necessary to restore equipment components or assemblies to prescribed maintenance serviceability standards by utilizing all available diagnostic equipment and test procedures in order to minimize disassembly and parts replacement."
- 2.0 <u>Applicable Documents</u>. The following documents form a part of this SOW to the extent specified. Unless otherwise specified, the issues of these documents are those listed in the Department of Defense Index of Specifications and Standards (DoDISS) and supplement thereto which is in effect on the date of solicitation. In the event of conflict between the documents referenced herein and the contents of this SOW, the contents of this SOW shall be the superseding requirements.

2.1 Military Specifications

MIL-PRF-22750	Coating, Epoxy, High-Solids
MIL-C-53039	Coating, Aliphatic Polyurethane, Single Component, Chemical Agent Resistant Coating (CARC)
MIL-C-46168	Coating, Aliphatic Polyurethane Chemical Agent Resistant Coating (CARC)
MIL-P-64159	Water Reducible Chemical Agent Resistant Coating (WRCARC)

2.2 Military Standards

MIL-STD-129 DoD Standard Practice for Military Marking

2.3 Other Government Documents and Publications.

ATPD 2222	Chassis, Tank, Armored Vehicle, Bridge Launcher, M60A1 and M48A5; Processing for Storage and Shipment of
DMWR 3-4240-287	Depot Maintenance Work Requirement for Filter Unit, Gas- Particulate
DMWR 5-5420-229	Depot Maintenance Work Requirement for Launcher and M60A1 Tank Chassis, Transporting: Fpor Bridge, Armored Vehicle, Launched
DMWR 9-2350-253-1	Depot Maintenance Work Requirement for Hull Tank Combat, Full Tracked: 105-MM Gun, M60A3
DMWR 9-2520-223	Depot Maintenance Manual, Transmission Model CD 850
DMWR 9-2520-531	Depot Maintence Requirement for M60 Series Final Drive Assemblies
DMWR 9-2630-200-1	Track, Single Pin and Double Pin used on Military Combat Vehicles
DMWR 9-2630-200-2	Wheels, Solid Rubber Tires, Used on Military Combat Vehicles
DOD 4000.25-1-M	MILSTRIP Manual
LO 5-5420-202-12	Lubrication Order, M60A1 AVLB
MI-08940A-35/1	Installation of Sincgars in the AVLB M60A1
NAVICPINST 4491.2A	Requisitioning Contractor Furnished Material from the Federal Supply System
TB 43-0002-87	Brake Fluid, Silicone (BFS) Conversion Procedures for Tank Automotive Equipment
TB 9-2300-378-14	Air Induction System Maintenance M48 and M60 Series Vehicles
TI-07585-15/13	Slave Starting Procedures for M60 Series Tanks
TI-07585-25/1	Hydraulic Fluid Replacement for M60 Series Tanks

TI-07585-25/2	Bus Bar Alignment for M60 Series Tanks
TI-07589-25/3	Installation Upper Roadwheel Arm Grease Seal
TI-2815-50/5	Application of Weight Code Identification Stamp on Pistons Diesel Turbosupercharged Engine AVDS-1790-2C and -1790-2DR
TI-5820-25/22	Electromagnetic Environmental Effects (E3) Procedures for Installation of Communication Equipment on U.S. Marine Corps Platforms
TI-85712-25/1	Generator and Starter Cradle Change M60 Series Tanks and The M88A1 Recovery Vehicle
TI-85712-25/2	Removal and Installion for Transmission Oil Cooler Lines
TM-4750-15/1	Painting Registration Markings
TM-4750-15/2	Camonflage Pattern
TM-4795-12	Corrosion Prevention and Control for Marine Coprs Equipment
Military handbook(For Guidance)

Military nanadook (For Guidance)

Configuration Management Guidance MIL-HDBK-61

2.4 Industry Standards

ANSI/ISO/ASQC Q9002-1994 Quality Systems – Model for Quality Assurance in

Production, Installation, and Servicing

JESD625-A Requirements for Handling Electrostatic-Discharge Sensitive

ESDS Devices

Industry Standard (For Guidance)

ANSI/EIA-649 National Consensus Standard for Configuration

Management

Copies of Military Specifications and Standards are available from the DOD Single Stock Point, Document Automation and Production Service, Building 4/D, 700 Robbins Avenue, Philadelphia, PA 19111-5094, Telephone (215) 697-2179 or DSN 442-2179, or http://www.dodssp.daps.mil. Copies of other government documents and publications required by contractor in connection with specific SOW requirements shall be obtained through the Contracting Officer: Commander, Attn: Contracting Officer (Code 891), Marine Corps Logistics Bases, 814 Radford Blvd; Albany, Georgia 31704-1128, commercial telephone number (229) 639-6761 or DSN 567-6761. Copies of

engineering drawings, if applicable, shall be obtained from Life Cycle Management Center, Attn: Code 851-3, 814 Radford Blvd. Suite 20320, Albany, Georgia 31704-0320, commercial telephone number (229) 639-6410 or DSN 567-6410. Depot Maintenance Work Requirement (DMWRs) required for this SOW are available from Commander, US Army Tank-Automotive Command, AMSPA-DSA-HT Bldg.231 4th Floor, Warren, MI 48397-5000.

3.0 Requirements

- 3.1 General Task. In fulfilling the specified requirements, the contractor shall:
- a. Provide material, labor, facilities, missing parts and repair parts necessary to inspect, diagnose, restore, and test the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB). Upon completion of the IROAN, vehicles shall be condition Code "A."
- b. Conduct in-process and final on-site testing for witness by a LCMC,Code 833-3 Marine Corps Logistics Bases, Albany,Georgia representative.

Note: The Armored Vehicle Launched (AVLB) shall be painted in accordance with TM 4750-15/1 unless otherwise specified. Surface preparation for painting of the hull and components shall be in accordance with TM 4750-15/1. The prepared hull and components shall then be primed, and painted with CARC paint using either MIL-C-53039 or MIL-C-46168 for exterior surfaces, or MIL-PRF-22750 for interior surfaces. Once MIL-P-64159 become available, it shall be used in place MIL-C-53039 and MIL-C-46168. Glass, tires, hoses, belts, and other rubber parts shall not be painted.

- 3.2 <u>Detailed Tasks</u>. The following tasks describe the different phases for IROAN of the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB).
- 3.2.1 <u>Phase I Pre-Induction.</u> The Contractor shall perform a pre-induction inspection using the Pre-Induction Analysis Checklist located in Table 3-1 of DMWR 5-5420-229, pages 3-20 through 3-46, with the exception of Item 13b on page 3-25. Item 13a on page 3-24 wll be performed but 13b on page 3-25 <u>will not</u> be performed, for each M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched (AVLB) using the Contractor facility's diagnosis, inspection and testing techniques to determine extent of work and parts required. These findings shall be annotated and provided to MCLBA, Code 833-3, in accordance with Section 4.0 of this SOW.
- 3.2.2 <u>Phase II-IROAN</u>. After pre-induction test and inspections have been completed, repair of the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB) shall be accomplished in accordance with the below listed documents/publicartions. Deficiencies noted on the Pre-Induction Checklist during Phase I shall be repaired/replaced. Components shall not be disassembled for replacement of mandatory parts unless that part has failed, or the component assembly wherein the part is located is disassembled for repair.

DMWR 3-4240-287 Depot Maintenance Work Requirement for Filter Unit, Gas-Particulate

DMWR 5-5420-229	Depot Maintenance Work Requirement for Launcher and M60A1 Tank Chassis, Transporting: For Bridge, Armored Vehicle, Launched
DMWR 9-2350-253-1	Depot Maintenance Work Requirement for Hull Tank Combat, Full Tracked: 105-MM Gun, M60A3
DMWR 9-2520-223	Depot Maintenance Work Requirement for Transmission CD850
DMWR 9-2520-531	Depot Maintenance Work Requirement for M60 Series Final Drive Assemblies
DMWR 9-2630-200-1	Depot Maintenance Work Requirement for Track, Single and Double Pin used on Military Combat Vehicles
DMWR 9-2630-200-2	Depot Maintenance Work Requirement for Wheel, Solid Rubber Tires, Used on Military Combat Vehicles
LO 5-5420-202-12	Lubrication Order, for M60A1 AVLB
MI-08940A-35/1	Installation of Sincgars in the AVLB M60A1
TB 43-0002-87	Break Fluid, Silicone (BFS) Conversion Procedures for Tank Automotive Equipment
TB 9-2300-378-14	Air Induction System Maintenance M48 and M60 Series Tanks
TI-07585-15/13	Slave Starting Procedures for M60 Series Tanks
TI-07585-25/1	Hydraulic Fluid Replacement for M60 Series Tanks
TI-07585-25/2	Bus Bar Alignment for M60 Series Tanks
TI-07589-25/3	Installation Upper Roadwheel Arm Grease Seal
TI-2815-50/5	Application of Weight Code Identification Stamp on Pistons Diesel Turbsupercharged Engine AVDS-1790-2C and AVDS-1790-2DR
TI-5820-25/22	Electromagnetic Environmental Effects (E3) Procedures for Installation of Communication Equipment on U.S. Marine Corps Platforms
TI-85712-25/1	Generator and Starter Cradle Change M60 Series Tanks and the M88A1 Recovery Vehicle

TI-85712-25/2 Removal and Installion for Transmission Oil Cooler Lines

TM-4795-12 Corrosion Prevention and Control for Marine Corps

Equipment

a. Hardware

- (1) Replace broken, unserviceable and/or missing hardware including nuts, bolts, screws, washers, turnlock fasteners, mandatory replacement items, safety, and one-time use items, etc., in accordance with the SOW. Unserviceable would include any of the above that failed to function properly.
- (2) Ensure proper hardware locking devices are present on all moving mechanical assemblies.
- (3) Hardware normally supplied with commercial parts shall be used unless specifically prohibited.

3.2.3 Phase III - Inspection, Testing and Acceptance

- a. Inspection, Testing and Acceptance of the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB) shall be conducted in accordance with DMWR 5-5420-229, and applicable publications and documents listed in this SOW. The completed results shall be provided to LCMC, Code 833-3, in accordance with Section 4.0 of this SOW.
- b. The contractor shall be responsible for the conducting required test and shall ensure all necessary personnel are available to complete the final acceptance. Acceptance tests shall be held by the contractor. MCLBA, Code 833-3, shall be given a minimum of two weeks notice prior to the beginning of acceptance testing. The test area shall be clear of all equipment parts, components, etc., not required for the test.
- c. The contractor shall be responsible for correcting any deficiencies identified during inspection/testing. MCLBA, Code 833-3, may require the contractor to repeat test or portions thereof, if the original test fails to demonstrate compliance with this SOW.

3.2.4 Phase IV – Packaging, Handling, Storage and Transportation (PHS&T)

a. The contractor shall be responsible for the preservation and packaging of the items being repaired under the terms of this statement of work. Items being prepared for shipment shall be in accordance with ATPD 2222 which may be obtained from Life Cycle Management Center, Attn: 822-1, 814 Radford Blvd Suite 20320, Albany, GA 31704-0320, Commercial Telephone (229) 639-6785 or DSN 567-6785. Vehicles scheduled for long term storage shall be preserved to level "A". Vehicles scheduled for immediate shipment to all locations with the exception of Maritime Prepositioned Forces (MPF), shall be preserved to level "B", Drive-on, Drive-off. Items being preserved to level "B", Drive-on, Drive-off scheduled for overseas shipment shall have a lable affixed which reads, "NOT FOR WEATHER DECK STOWAGE." Items scheduled for MPF shall be preserved to level "B", MPF Modified Drive away.

- b. The terms "Drive-On/Drive-Off" and "MPF Modified Drive-Away" are defined as follows:
- (1) Drive-On/Drive-Off Batteries shall be hot and disconnected from the vehicle electrical system. Terminals and leads shall be taped. Fuel tank will be filled ¼ tank full of JP8. The air intake, exhaust and break systems, drive-train and gauges will be depreserved.
- (2) MPF Modified Drive-Away Batteries will be hot and connected to the vehicle electrical system. Fuel tank shall be filled ³/₄ full of JP8. The air intake, exhaust and brake systems, drive-train and gauges will be depreserved. Fire extinguisher bracket and seats will be installed.

NOTE: THE ONLY AUTHORIZED FUEL TO BE USED IS JP8. IF JP8 IS NOT AVAILABLE, A WAIVER MAY BE SUBMITTED TO LCMC CODE 833-3 TO USE JP5.

- c. Marking shall be in accordance with MIL-STD-129.
- d. The Marine Corps will provide the Contractor with the shipping Address(es) for delivery of the repaired equipment. The Contractor shall br responsible for arranging for shipment to the predesignated site(s). The Marine Corps will be responsible for transportation cost associated with shipping the subject equipment to and from the Contractor.
- 3.3 Configuration Management
- 3.3.1 Configuration Status Accounting (CSA)
- a. The Contractor's facility shall record and submit data on retrofit accomplished during Phase II. All approved Modification Instructions (MI's) shall be verified or applied during Phase II of the IROAN.
- b. The contractor shall determine the application status of approved configuration changes by visual inspection. The government will identify the configuration changes to be inspected by furnishing a Configuration Inspection Checklist to the contractor. The contractor shall use one checklist, Appendix A, per M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB) to record their inspection findings along with other required data.
- c. The contractor shall record serial numbers of the assemblies listed on the Configuration Inspection Checklist. The contractor shall record the information on the same form that was used to record the application status of configuration changes.
- 3.3.2 <u>Configuration Control</u>. The contractor shall apply configuration control procedures to established configuration items. The contractor shall not implement configuration changes to an item's documented performance or design characteristics without prior written authorization. If it is necessary to temporarily depart from the authorized configuration, the contractor shall prepare and submit a Request For Deviation. MIL-HDBK-61 (paragraph 4.3 and Table 4-9) and ANSI/EIA-649 (paragraph 5.3.4) provide guidance for preparing this configuration control document.
- 3.4 Government Furnished Equipment Accountability (GFE)/Government Furnished Materiel (GFM). GFE is government owned equipment authorized by contract for use by a

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commercial/government contractor. It is neither consumed during production nor incorporated into any product. GFM is materiel furnished to a contractor that will be consumed during the course of production or incorporated into product being manufactured/remanufactured under a contract/statement of work. In the event the Marine Corps does have GFE/GFM requirements, the Management Control Activity (MCA/827-2), Marine Corps Logistics Bases, Albany, Georgia, will coordinate required GFE and will maintain a central control system on Marine Corps assets in the contractors possession. The MCA will forward a GFE Accountability Agreement to the contractor facility for signature to establish a chain of custody and property responsibilities for Marine Corps assets. The contractor shall report receipt of all GFM and report consumption of GFM to the MCA.

- 3.5 <u>Contractor Furnished Materiel (CFM)</u>. The Marine Corps has adopted the Navy's procedures regarding CFM (NAVICPINST 4491.2A). In the event that Contractor Furnished Materiel is required for repair parts, the contractor shall requisition through the DOD Supply System. DOD 4000.25-1-M (MILSTRIP) Chapter 11 authorizes contractors to requisition through the DOD Supply System.
- 3.6 Electromagnetic Environmental Effects (E3) Procedures.
- a. The contractor shall plan for the proper E3 control procedures in the IROAN process and use TI-5820-25/22 in conjunction with the detailed requirements specified in this document.
- b. <u>Electrostatic Discharge (ESD) Control Program</u>. The contractor shall establish, implement, and document an ESD control program following the guidelines provided in JESD625-A. ESD protective measures shall be used during manufacturing, handling, inspection, test, marking, packaging, storing, and transporting ESD sensitive components.
- Quality Assurance Provisions. The performance of the contractor and the quality of work delivered, material, and documents written shall be subject to review and inspection by MCLBA, Code 833-3, during contract performance at any work location. An authorized MCLBA, Code 833-3 representative shall be permitted to observe the work/task accomplishment or to conduct inspections during working hours. Inspection by a MCLBA, Code 833-3 representative of test plans and materials furnished hereunder does not relieve the contractor from any responsibility regarding defects or other failures to meet contract requirements which may be disclosed prior to final acceptance. Failure of the contractor to promptly correct deficiencies discovered shall be reason for suspension of acceptance until corrective action has been accomplished. The contractor shall have in place documented procedures and standards for quality assurance and the contractors work shall be subject to reviews and inspections for compliance with the procedures and standards by MCLBA, Code 833-3. Noncompliance with procedures resulting in degraded quality of work may result in a stop-work order requiring action by the contractor to correct the work performed and to enforce compliance with quality assurance procedures or face contract termination. Notwithstanding such MCLBA, Code 833-3 inspection, it shall be the contractors responsibility to ensure that the entire system meets the performance requirements delineated and addressed in this SOW and applicable references. The contractor shall establish and maintain an Inspection System Requirement in compliance with ANSI/ISO/ASQC Q9002-1994 and in accordance with this SOW. The contractor shall provide an Inspection and Test Plan to MCLBA, Code 833-3.

- 3.8 <u>Rejection</u>. Failure to comply with any of the specified requirements listed herein shall be reason for rejection by MCLBA, Code 833-3. The contractor shall, at no additional cost to MCLBA, Code 833-3, provide the following:
 - a. Develop an approach for modification or correction of all deficiencies.
- b. Upon approval of a documented approach, the contractor shall correct the deficiencies and result the verification until an acceptable compliance with acceptance test procedures is demonstrated.
- 4.0 <u>Reports</u>. All reports shall be sent to Weapons System Manager, Code 833-3 Tank Section, LCMC, 814 Radford Blvd, Albany, Georgia 31704-0320.
- 4.1 <u>Repairable Item Inspection Report</u>. The contractor shall provide a Repairable Item Inspection Report, to MCLBA, Code 833-3, for each M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB). The report shall be identified by U.S. Marine Corps Serial Number.
- 4.2 <u>Weekly Progress Report</u>. The contractor shall provide Weekly Progress Reports, to MCLBA, Code 833-3, summarizing the progress and status of the IROAN Program.
- 4.3 <u>Pre-shop Analysis/Final Inspection Record/Acceptance Tests/Final Assembly and Testing/Final Performance Check</u>. The contractor shall complete a Pre-shop Analysis Checklist, Final Inspection Record, Acceptance Test, Final Assembly and Testing, and Final Performance Check for each M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB) repaired. These documents shall be available during final acceptance testing. One copy of each document shall be provided to MCLBA, Code 833-3 after final acceptance of the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB).
- 4.4 <u>Dynamometer Run-In Schedules</u>. The contractor shall complete a copy of the Dynamometer Run-In Schedules. These documents shall show dynamometer test results required on the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB) during the Pre-Induction Phase. These documents shall be available during final acceptance testing. One copy shall be provide MCLBA, Code 833-3 after acceptance of the M60A1 Tank Chassis, Transporting for Bridge, Armored Vehicle Launched, (AVLB).

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A. CONTRACT LINE	ITEM NO.	B. EXHIBIT		C. CATEGORY:					
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D. SYSTEM/ITEM	AVLB		E. CONTRACT/PR	NO.	F. CONTRA	CTOR			
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1. DATA ITEM NO.	2. TITLE OF DATA ITEM				3. SUBTITLE				
					Inte	egrated Logistics Support Standards			
4. AUTHORITY (Data Acquis	ition Document No.) I-ILSS-80386		5. CONTRACT REFEREN	SOW 4.1		6. REQUIRING OFFICE MLCBA	V (833)	.	
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16. REMARKS Contractor for	mat is authorized.					MCLBA (833-3)	0	1	0
Blk 10 - A sepa	arate report shall l	oe submit	ted for each A	VLB repaired.					
_	Submit report by each AVLB.			=	ter				
							 		
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